



Fabric Replacement Upper Doors

Installation Guidelines

For: 1997-2006 Jeep Wrangler TJ w/Factory Frame
PN: 10-40-TJ9706

!!STOP!! Before proceeding make sure the upper door is the correct item for the vehicle you are installing it on.
DO NOT INSTALL THIS ITEM ON ANY VEHICLE OTHER THAN ONE LISTED ABOVE

The material may have contracted, depending on at what temperature it has been stored. It is highly recommended that you remove the upper doors from the box; lay it out flat at a temperature above 72F and let it relax for at least 24 hours. As well the installation should be done only in an environment where the air temp is above 72F.

To avoid improper installation of this item it is imperative that you read and follow these guidelines completely. Failure to install the upper door skins correctly may result in a dangerous situation for the vehicle occupants as well as other motorists.

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PARTS LIST

Fabric Upper Door Skins Qty 1

TOOLS REQUIRED

None



THESE UPPER DOORS ARE INTENDED TO BE FIT OVER THE FACTORY ORIGINAL HARDWARE AND FRAME. IF THE FRAME IS DAMAGED OR MISSING PARTS DO NOT ATTEMPT THIS INSTALLATION BEFORE REPAIRS ARE MADE TO THE VEHICLE.

It is important to read the complete instruction guideline manual BEFORE beginning the installation of your new replacement upper doors. This will familiarize you with all aspects of the installation and help to avoid mistakes. It will be helpful if you keep this guideline manual for future reference.

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FACTORY REPLACEMENT JEEP SOFT TOPS

1997-2006 Jeep Wrangler TJ Upper Door Skin Installation Guide



1

Detach Velcro Flaps

Remove upper door.

Place Door Skin on work table and detach the surround Velcro flaps.



2

Unzip window section

Completely un-zip the window section to ease installation.

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Using the correct side window frame, insert the rear lower corner first.



Insert Rear Lower Corner

3

Carefully insert the front corner of the frame into the window pocket.



Insert Front Corner

4

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5

Insert frame across top

Continue inserting frame up the front corner, across the top to the rear



6

Insert rounded upper section

Insert the rounded upper section of frame into window pocket

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Attach lower Velcro flaps to secure frame into pocket.



Attach Velcro flaps

7

Completely zip close window.



Zip window in

8

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CARE AND MAINTENANCE OF YOUR NEW UPPER DOOR SKINS

- DO:
- Wash vinyl fabric using a mild soap and a soft brush. Rinse thoroughly to remove all soap residue
 - Lubricate the zipper slides regularly using a dry graphite powder
 - Wash windows with a soft cloth soaked in lukewarm water. Mild dishwashing soap may be used.
- DON'T:
- Do not use a brush or squeegee to clean the windows
 - Do not clean snow or frost from the windows using a scraper
 - Do not remove or roll up the side windows when the temperature is below 60F